



Dart Aerospace Ltd.
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D4978-041
Job Sheet 174319



Part No: D4978-041

Job Qty: 1 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 3/30/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP REV:A 13.11.18 NEW ISSUE DD VERF:JLM IPP REV:B 13.12.04 AS PER DWG
REV:A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	3/29/18	3/29/18	0.00	0.00	Start Up Stores/Pkg-1		EL
110	Packaging	1 pcs	3/29/18	3/29/18	0.00	0.00	Packaging1-5		EL
120	Large Fab	1 pcs	3/29/18	3/29/18	0.00	0.57	Large Fab 1		EL
130	QC	1 pcs	3/29/18	3/29/18	0.00	0.00	QC9		D B3.23
140	QC	1 pcs	3/29/18	3/29/18	0.00	0.00	QC5		
150	SprayPaint	1 pcs	3/30/18	3/30/18	0.00	0.10	Spray Paint		AS DAMAR 24 2018
160	QC	1 pcs	3/30/18	3/30/18	0.00	0.00	QC14		11 MAR 26 2018
170	Packaging	1 pcs	3/30/18	3/30/18	0.00	0.00	Packaging3-2		MAR 26 2018
180	QC21-SA	1 Ea	3/30/18	3/30/18	0.00	0.00	QC21		DAS 21 MAR 27 2018

Part Op 120 - 1- ASSEMBLE AND WELD AS PER DWG ***IMPORTANT DIMENSION IS 20.26" ***
Descriptions: 150 - PRIOR TO PRIME MASK THREAD AND PRIME AS PER DWG PRIMER BATCH: 138747-9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4978-1	Tube	1 Ea (1 ea)	90-Start up Operation	
D4978-3	Tube	1 Ea (1 ea)	90-Start up Operation	
D4978-5	Strut Thread	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4978-1	1	6	0
	D4978-3	1	7	0
	D4978-5	1	5	0

Part Specifications

Specifications could not be found.

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev I